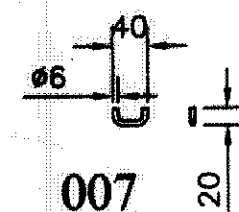
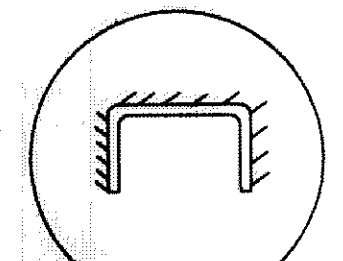
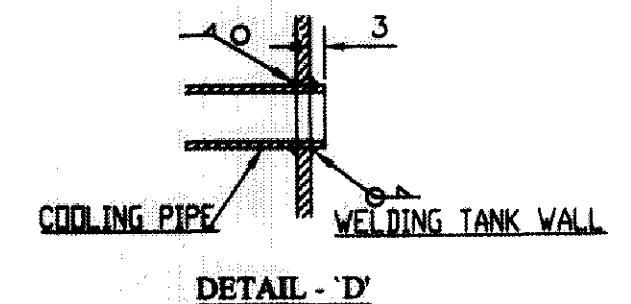
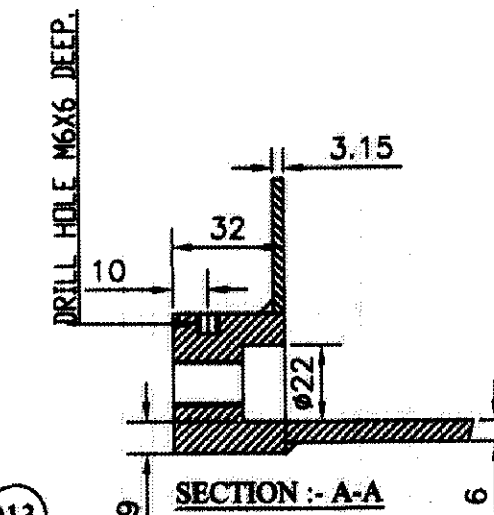
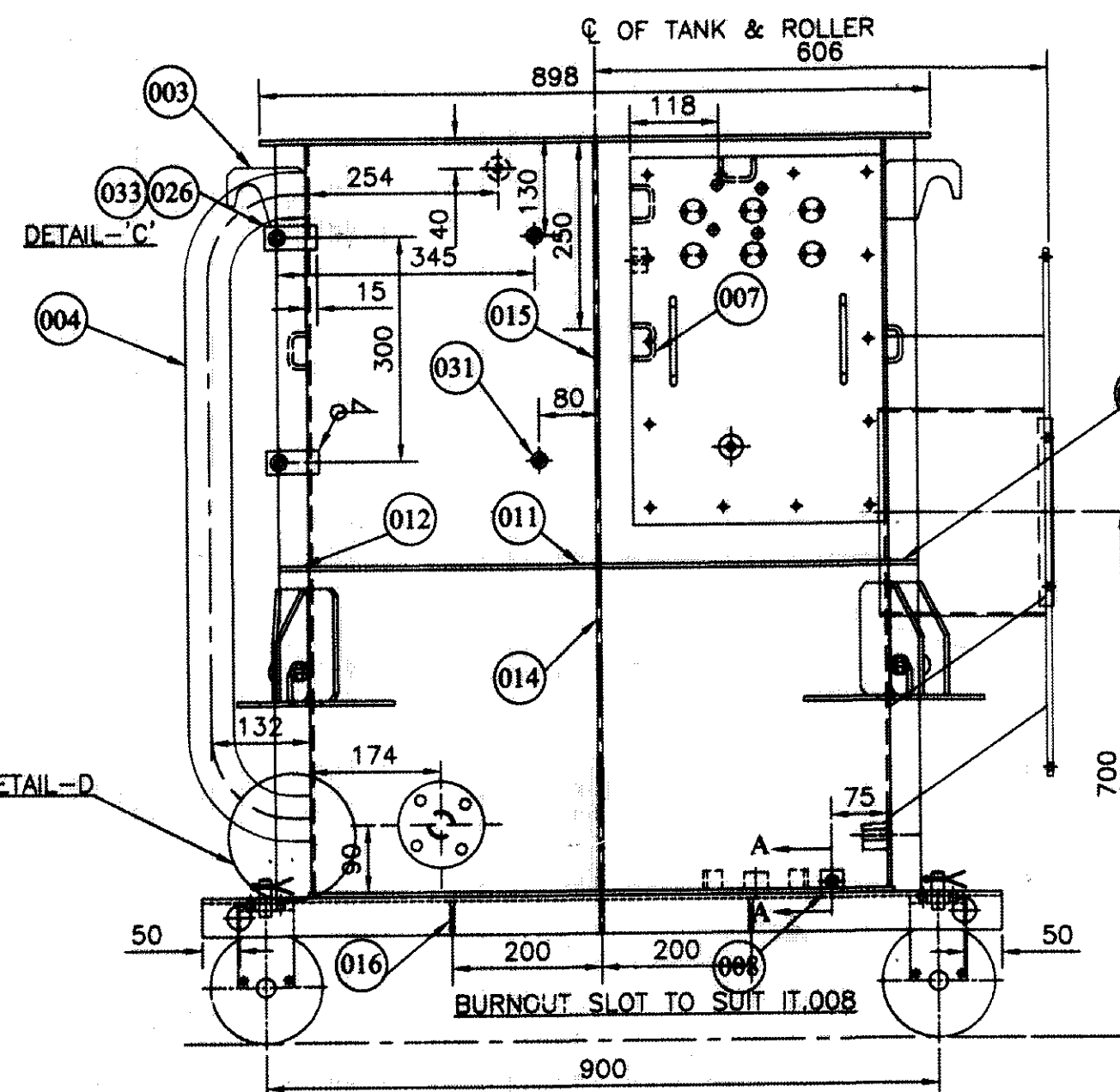


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TANK BODY

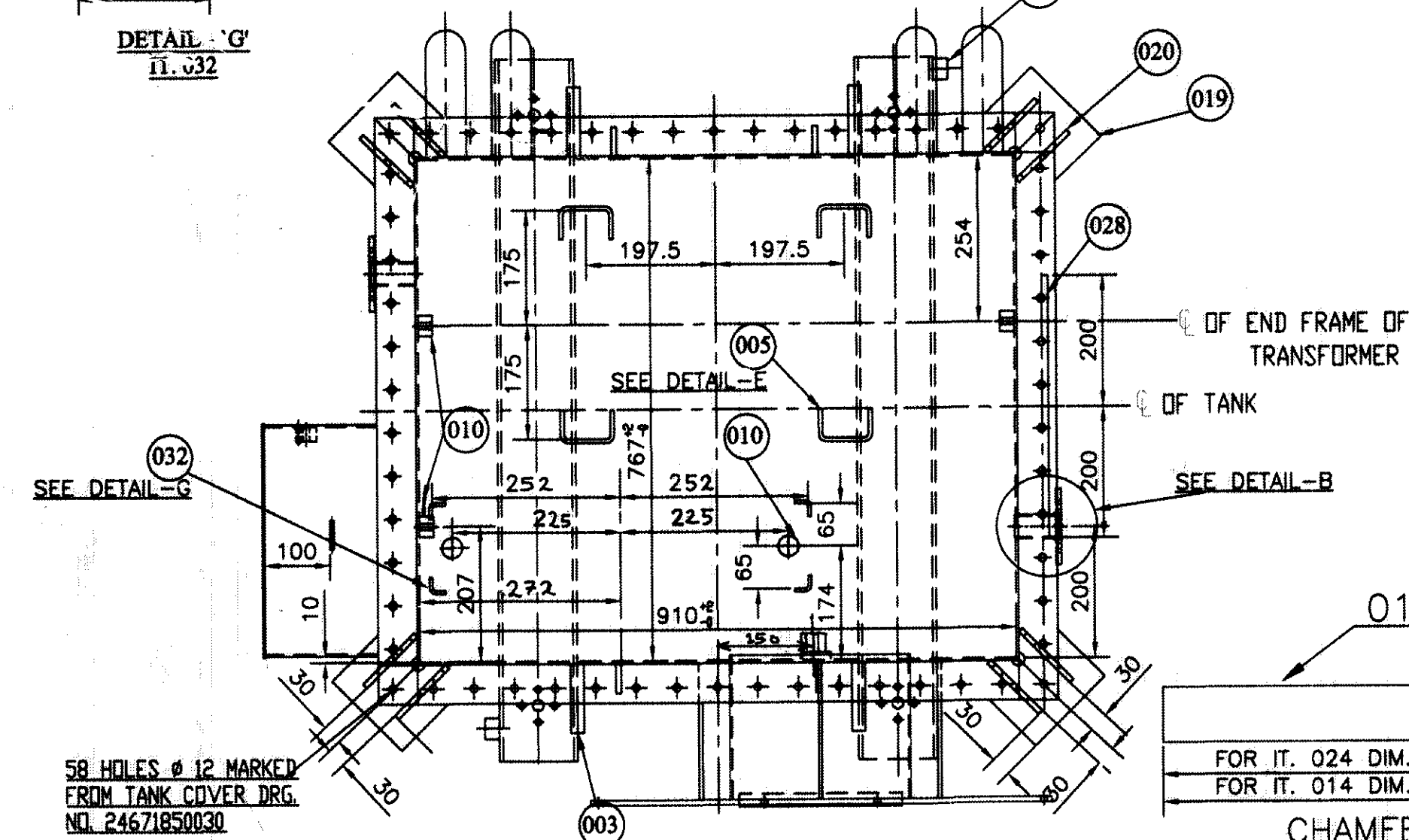
009 008

BASE PLATE

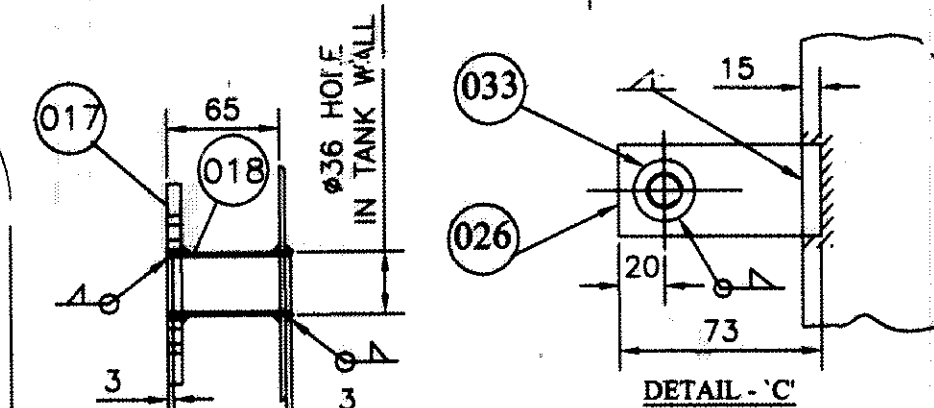
NOTES:-

1. ALL WELDS TO BE 3 Δ UNLESS OTHERWISE STATED.
2. FOR WELDING DETAIL'S REFER DRG. 04991500008.
3. FOR GENERAL NOTES REFER DRG. D 6279134.
4. ALL STEEL PARTS TO BE SHOT BLASTED / SAND BLASTED.
5. PAINT INSTRUCTIONS :-
 - A. INSIDE & OUT SIDE OF TANK TO BE PAINTED AS PER SL. NO. 16 OF PRODUCT STD. TR-10005P.
 - B. FOR OUTSIDE PAINT SHADE REFER OGA / W.O.
6. ALL STEEL HARDWARE ITEMS ARE TO BE Z.P.P.
7. TANK IS TO BE ONLY OIL TESTED AT A PRESSURE OF 0.5 KG/CM FOR 12 HRS. ALTERNATIVELY AIR TESTING FOR PRESSURE OF 0.5 KG/CM² CAN BE CARRIED OUT FOR ONE HOUR TO DETECT LEAKS.
8. FOR GENERAL TOLERANCES REFER DRG. NO. TR-15032 T & TR-10160 T.
9. FOR TIGHTENING TORQUE FOR FASTNERS REF. DRG. NO. TR-10513 T.
10. IN TANK ASSY. (LV INPUT PLATE) IS TO BE DRILLED AS PER DETAIL 'A' GIVEN ON OGA DRG.
11. VACUUM TEST PRESSURE TO BE 250 MM OF HG.

FOR BOM REFER EBOM DRG. NO. 24671550164.



58 HOLES Ø 12 MARKED
FROM TANK COVER DRG.
NO. 24671850030



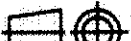
015, 016 023, 024 & 025

FOR IT. 011 DIM. 855 LG.

2-CHAMFER 45°X10

CHAMFER 45°X10

REV.	DATE	ALTERED	REV.	DATE	ALTERED	REV.	DATE	ALTERED	REV.	DATE	ALTERED
		CHECKED			CHECKED			CHECKED			CHECKED
			04	19.3.16		03	13.2.16		02	29.01.16	
			IT. 003 AGAINST IT. 003 & DRG. NO. 34991500014 WAS IT. 002.			IN ZONE E-3 DIMNS. 252,225 & 272 WERE 287,257, & 307 RESPECTIVELY.			IT. NO. 010 QTY. MODIFIED		

ADDITIONAL INFORMATION W. O. :- 71092P10200				उत्पाद का प्रकार या माहक / एप्लिकेशन का नाम ESP TRANSFORMER M/S :- NTPC LTD.								
STATUS OF DRAWING U				TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT								
DISTRIBUTION OF PRINTS				 भारत हेवी इलेक्ट्रिकल्स लिमिटेड झांसी BHARAT HEAVY ELECTRICALS LTD. JHANSI				वर्षावा / NAME		हस्ता / SIGN.	दि. / DATE	वेरि की संख्या NO. OF VAR
TRE	TRP	QAX	BAY-8					आज / AJAY SRIVASTAVA		- sd -	29.01.15	
1	1	1	2					अजीत / A.K. SRIVASTAVA		- sd -	29.01.15	
								अशोक / N. VARSHNEY		- sd -	29.01.15	
REV.	DATE	ALTERED		विभाग DEPT	TRE	उपक. डायग्राम का नाम UNTOOL DIMS. GR. टी./एम./एच. सी/डी		प्रमाणन SCALE	भार (कि.ग्रा.) WEIGHT (KG)	असे. डाटाईंग का संदर्भ DRAWING NO.	बद क. ITEM NO.	नया संख्या NO. OF ITEM
01	18.01.16	CHECKED		कोड CODE	406			1:8.5				
ITEM 003 SIFTED.				शीर्षक / TITLE :- TANK ASSY. & DETAILS 95 KVP-1000 mA.								
								कार्ड नंबर CARD CODE	आरेख क्र. / DRAWING NO. 2 467 15 50164			कुल संख्या REV NO. OF REV 04
								पृष्ठ क्र./पृष्ठा. NO.		पृष्ठों की सं. / NO. OF SHEET.		